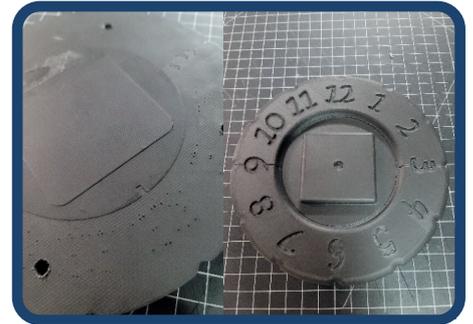




1. Connect the two outer portions of the clock face by sliding them together



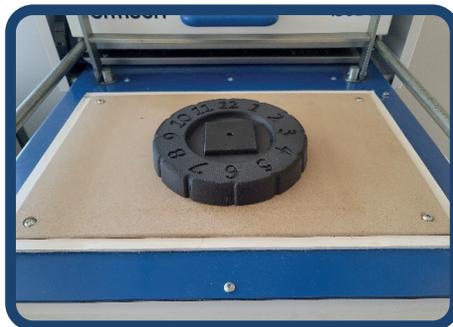
2. Slide the square center into circular center



3. Slide the assembled center into the assembled outer clock face



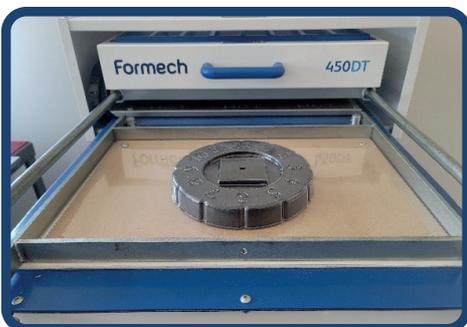
4. Mount to Baseboard with M6 x 1mm, 25mm Long Flathead Screw



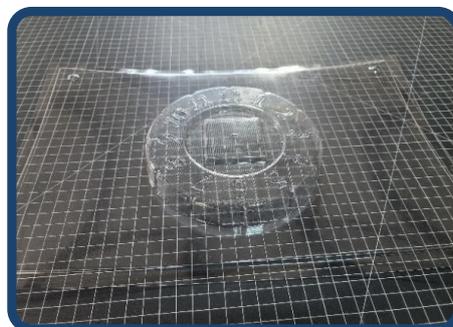
5. Mount Baseboard to Table with M6 x 1mm, 25mm Long Flathead or Buttonhead Screw



6. Place plastic sheet and send table down. All four heating zones are set up at 70% with a heating cycle of approximately 25-28 seconds. Material used: 0.5mm PETG



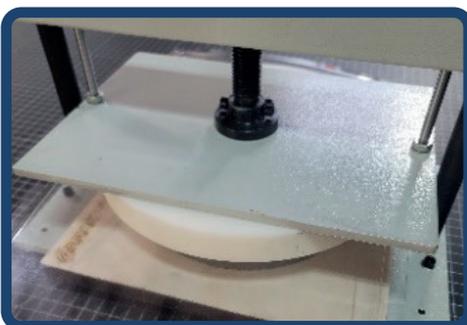
7. Pump some air to release the part from the mould and send table down.



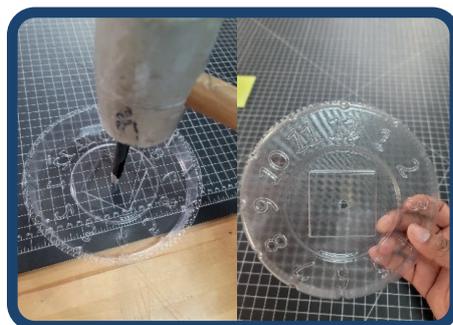
8. Vacuum formed part.



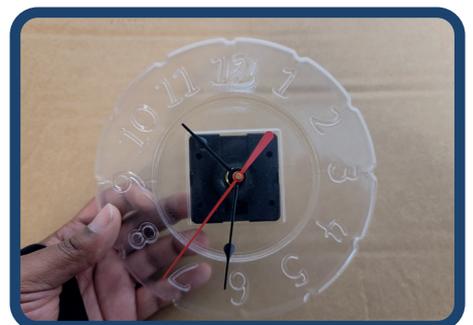
9. Place formed part into die cutter with clock face down, then place plastic board on top of formed part and die cutter.



10. Place the die cutter with plastic board on top onto press under the top plate. Try to center the top plate of press with the plastic board. Rotate the handle on the press until you hear the plastic part is cut or until the handle cannot rotate any more. It's ok to use a good amount of force. May have to rotate die cutter 90° to get full cut.



11. Use the hole punch and a rubber mallet to punch out center of clock. The punch should line up with dimple in the middle of the clock face.



12. Use instructions included with clock mechanism to assemble.